Date: User:	Wednesday, 5/9/2007 8:36:27 AM Kim Johnston			SPL	it
-	The same of the same	Process	Sheet	216	,,,
Customer Job Number Estimate Nur	mber : 12851		-	: SHOULDER HARNESS	
P.O. Number This Issue Prsht Rev.	: 5/9/2007 S.O. No. : : NC	Dr Pr	rawing Number roject Number	: D3579047 : D3579 REV A : N/A : A	
First Issue Previous Rui	.,,,,,		rawing Revision	:	
Written By	: 10			: 5/31/2007 Qty:	10 Um: Each
Checked & A	pproved By : Est Rev:A Yew Issue 07	5.09 7-04-27 JLM			
Additional Pr					
Additional					
Job Number:					
Seq. #:	Machine Or Operation:		scription :		
1.0	PG	PURCHASING			
C	omment: PURCHASING				
>=	Issue P/0: 3729	12	2/25/09		
	P/N:5-01-2M5701		07/05/09		
	Possible supplier:Schoth Safty I		(19)		
	Certficate of conformaty is requi				
20	5012M5701	SHOULDER HA	ARNESS LH	***************************************	
			21		
C		Total: 10.0000 Each(s	5)		
3.0	SHOULDER HARNESS LH PACKAGING 1	PACKAGING RI	ECOLIDOE #1		
		FACINGING IN	ESOUNCE #1		
C	omment: PACKAGING RESOURCE #1		1	1	
<u> </u>	Receive & Inspect For Transit D Ensure certificate of conformity	is attached	1/2 1/6	/11 (10)	
4.0	QC5	1206	K TO CURRENT STEP		
	omment: INSPECT WORK TO CURREN				
5.0	PACKAGING 1	PACKAGING RE	ESOURCE #1		
Nacional Control of Co					
Co	omment: PACKAGING RESOURCE #1		1		
	Identify and Stock	PANI	/1/12		
	Location:	C10+10	26/12(	101	
			2		

•		

Date: Usera . vvednesday, D/9/2007 0.30.20 AW

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 32245

Part Number: D3579047

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

07.06.1318

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

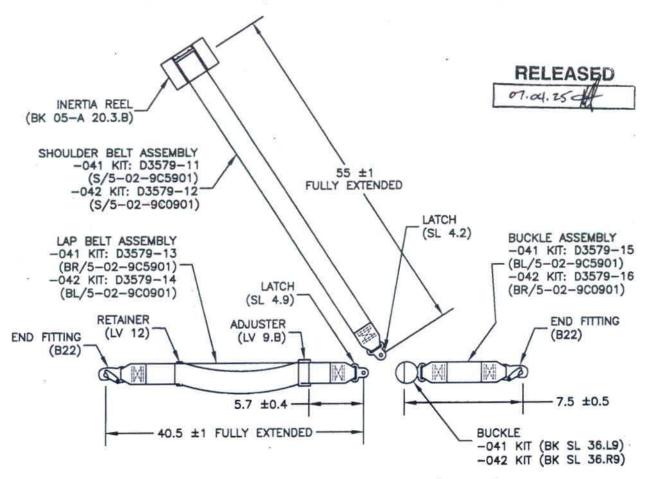


U Du0613

•			
		7.	



DESIGN	DRAWN BY	DART AEROSPA HAWKESBURY, ONTARIO,	
CHECKED	APPROVED	DRAWING NO. D3579	REV. A SHEET 1 OF 4
DATE 07.01.12		TITLE SHOULDER HARNESS	SCALE NTS
A	07.01.12	NEW ISSUE	



#### D3579-041 SHOULDER HARNESS (SHOWN) D3579-042 SHOULDER HARNESS (OPPOSITE)

D3579-041/-042 HARNESS ASSEMBLY NOTES:

3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE 1) DESCRIPTION:

MEETS REQUIREMENTS OF TSO-C114

CHROME HARDWARE PLATING AND BLACK WEBBING

2) PURCHASE INFO:

3

P/N 5-02-9C5901 (D3579-041) P/N 5-02-9C0901 (D3579-042)

SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.

3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"

4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS

5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

RETURN TO

**ENGINEERING** 

SHOP COPY

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER.

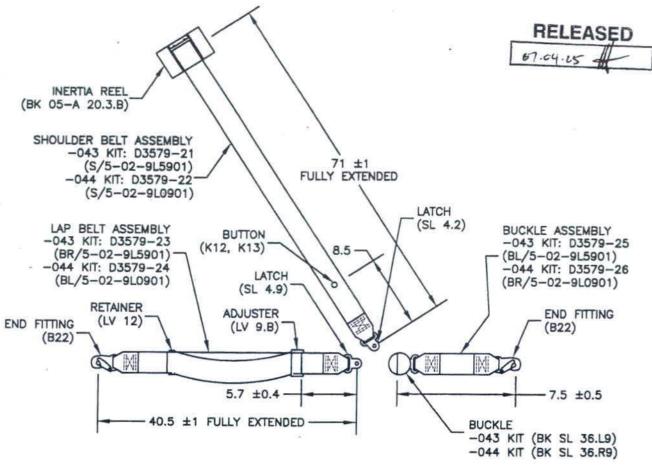
Copyright © 2007 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

`**	
•	
۵	



DESIGN DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED APPROVED DRAWING NO. D3579		E. (15)	REV. A SHEET 2 OF 4	
DATE	-	TITLE	SCALE	
07.01.12		SHOULDER HARNESS	NTS	



#### D3579-043 SHOULDER HARNESS (SHOWN) D3579-044 SHOULDER HARNESS (OPPOSITE)

D3579-043/-044 HARNESS ASSEMBLY NOTES:

1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE

MEETS REQUIREMENTS OF TSO-C114

CHROME HARDWARE PLATING AND BLACK WEBBING

2) PURCHASE INFO:

P/N 5-02-9L5901 (D3579-043) P/N 5-02-9L0901 (D3579-044)

SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.

3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-043/-044"

4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS

5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY

RETURN TO

ENGINEERING UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

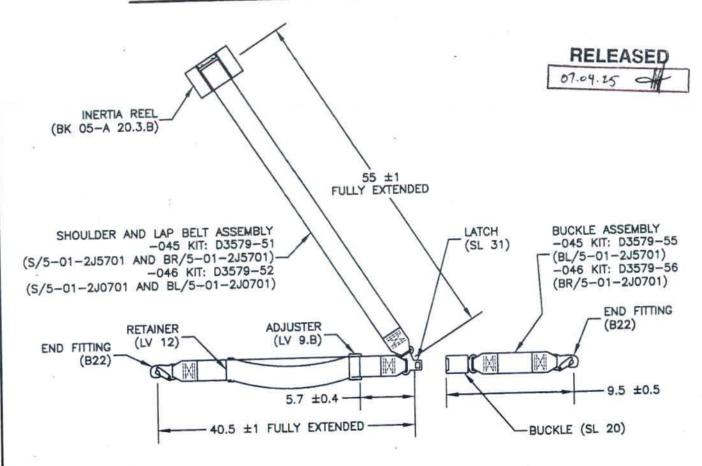
Copyright © 2007 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

N.			
•			



DESIGN	DRAWN BY	DART AEROSPACE LTE	)	
CHECKED	APPROVED	DRAWING NO. D3579 SHEE		REV.
DATE	Tu	TITLE		SCA
07.01.12		SHOULDER HARNESS		



### D3579-045 SHOULDER HARNESS (SHOWN) D3579-046 SHOULDER HARNESS (OPPOSITE

D3579-045/-048 HARNESS ASSEMBLY NOTES:

3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE

1) DESCRIPTION: MEETS REQUIREMENTS OF TSO-C114

CHROME HARDWARE PLATING AND BLACK WEBBING

2) PURCHASE INFO:

P/N 5-01-2J5701 (D3579-045) P/N 5-01-2J0701 (D3579-046)

SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.

3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS

ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-045/-046" 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS

5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK CRDER

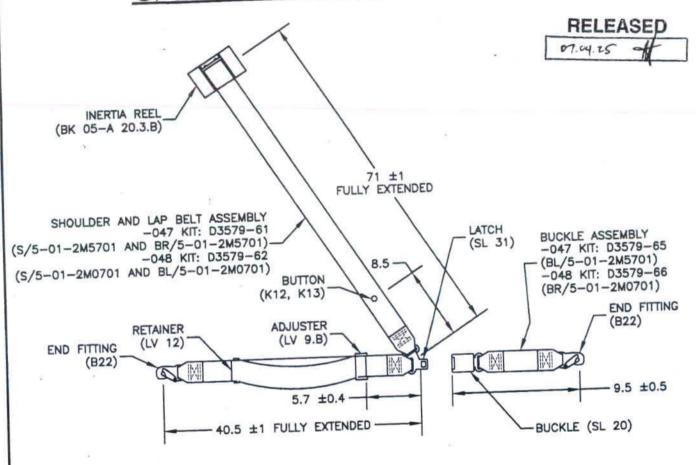
Copyright © 2007 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COP
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

. ,		
•.		
ž.1		



DESIGN DRAWN BY DART AEROSP HAWKESBURY, ONTA			SPACE LTD ITARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A SHEET 4 OF 4	
DATE 07.01.12	THE STATE OF THE S	TITLE SHOULDER HARNESS	SCALE NTS	



### D3579-047 SHOULDER HARNESS (SHOWN) D3579-048 SHOULDER HARNESS (OPPOSITE)

D3579-047/-048 HARNESS ASSEMBLY NOTES:

1) DESCRIPTION:

3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE

MEETS REQUIREMENTS OF TSO-C114

CHROME HARDWARE PLATING AND BLACK WEBBING

2) PURCHASE INFO:

P/N 5-01-2M5701 (D3579-047) P/N 5-01-2M0701 (D3579-048)

SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.

3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-047/-048"

4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY RETURN TO

ENGINEERING

UNCONTROLLED COPY SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

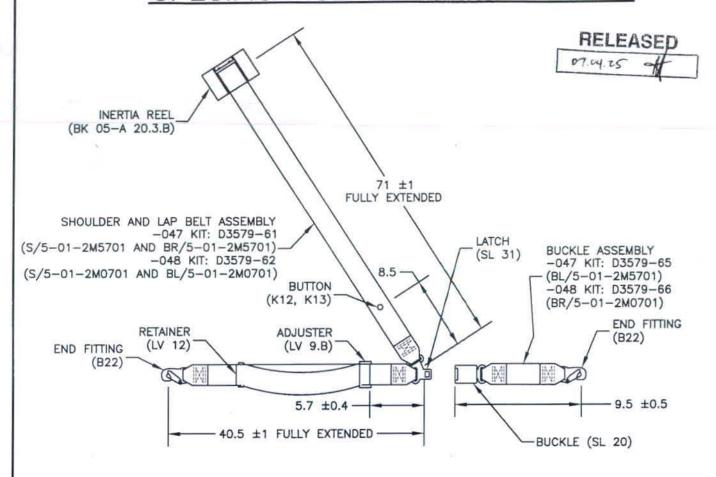
Copyright © 2007 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

•		



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
CHECKED	APPROVED	DRAWING NO. D3579	REV. A SHEET 4 OF 4		
DATE	1	TITLE	SCALE		
07.01.12		SHOULDER HARNESS	NTS		



D3579-047 SHOULDER HARNESS (SHOWN)
D3579-048 SHOULDER HARNESS (OPPOSITE)

D3579-047/-048 HARNESS ASSEMBLY NOTES:

1) DESCRIPTION:

3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE

MEETS REQUIREMENTS OF TSO-C114

CHROME HARDWARE PLATING AND BLACK WEBBING

2) PURCHASE INFO:

P/N 5-01-2M5701 (D3579-047)

P/N 5-01-2M0701 (D3579-048)

SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.

3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-047/-048"

4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS

5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY RETURN TO

ENGINEERING

UNCONTROLLED COPY SUBJECT TO AMENDMENT

WITHOUT NOTICE

NO. 32245

Copyright © 2007 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

6		

### **Packing Slip**



Schroth Safety Products Corp.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Certificate of Conformance

Schroth Safety Products Corp. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer practices, methods, processes and manufacturing procedures sectional by applicable documentation, specifications current on the requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are file and subject to examination.

Quality

Date of Manufacture

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiri install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

	ng National Aviation ority/Country:	2 Δ T	THORIZE	DRE	LEASE	CERTI	FIC	ATE	3. Form Tr	racking Number:
FAA/U	FAA/UNITED STATES  AUTHORIZED RELEASE CERTIFICATE  FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG  DAR07010-7							DAR07010-		
4. Organiza	tion Name and Address:									rder/Contract/Invoice
	PT 1662CE	Schrott	Safety Products, Corp.	1371 S W 8th	St. Unit # 3 Pow	pano Beach Fl, 33	neo		Number:	DAR07010-1
6. Item:	7. Description:	8.	Par Number:		igibility:*	10. Quantity:	11.	Serial/Batch Nun	nher:	2. Status/Work:
1	Restraint,3-pt.,lh,reel,60		5-01-2M 5701RevA		N/A	10		Date Mfg.:06/07		NEW
13. Remark	EXPORT TO CANADA							- (201)		
⊠ Apı	es the items identified ab proved design data and a n-approved design data s	re in a condit	CONTRACTOR SECURITION OF THE CONTRACTOR OF THE C	o;	Certifies th	oed in Block 13 was gulations, part 43 a	e specif	Other reg	work identi	tle 14, Code of
15. Author	ized Signature:	17	16. Approval/Author DMIR-51130		20. Authorized 5	ignature:	,		21. Ap	proval/Certificate No.:
17. Name (	Typed or Printed): Anthony B. LaPointe	Y-	18. Date (m/d/y): Jun/9/2007		22. Name (Type	d or Printed):			23. Dat	te (m/d/y):
User/Installer Responsibilities										
Where the Block 1, it in Block1. Statements national re	user/installer performs of is essential that the user/installer performs of its essential that the user/installer performs by the user/installer performs of its essential that the	work in accor installer ensu	of this document alone does dance with the national re- tres that his/her airworthic installation certification, the aircraft may be flown.	egulations of a ness authority	ically constitute and airworthiness and airworthiness and accepts parts/con	ithority to install the install the ithority different the inponents/assemblies are records must con	han the s from	airworthiness auth	nority of the uthority of	the country specified d in accordance with the
FAA Forn	n 8130-3 (6-01)		*Installer must cross-ch	еск ендили	with applicable	echnical data.				NSN: 0052-00-012-9005

*			
*.			
,			
et st			

# SCHROTH Safety Products Corp. MATERIAL ACCEPTANCE TAG

Part Number:	5-01-2M5701RevA	10	
Serial Number:	06/07	Quantity:	
Part Description:	restraint,3-pt,lh,reel,601black	k,P/N D3579-047	
P.O./W.O. #	DAR07010-1		
Vendor/Shop:	Shop-Sw		
Inspector:	J. Mansilla		SSPC
Date:	6/9/07	Approval	QC
	Form FQA 2000-3 Re	v IR 11/00	006

· ·			
*			
		35-	

6/9/2007



07/2/11

Schroth Safety Products Corp.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Bill To

**DART Aerospace Ltd** 1270 Aberdeen St

Hawkesbury, ON K6A 1K7

Canada

Ship To

1270 Aberdeen St

Phone: 613-632-3336 Fax: 613-632-4443

Order-

Line

Description

5-01-2M5701RevA restraint,3-

pt, Ih, reel, 601black, P/N D3579-047

DART AFROSPACE LTD, 613-632-3326 P/N

03579-047

DAR07010-2

DAR07010-1

5-01-2M0701RevA restraint,3-

pt.rh,reel,601black,P/N D3579-

048

DART AEROSPACE LTD, 613-632-3336 P/N

D3579-048

Aircraft SN: Bell 205/212/412

PO: PO00003729

**DART Aerospace Ltd** 

Hawkesbury, ON K6A 1K7

Canada

Qty

10 ea

10 ea

Plating P.O.:

Webbing: 601 Black

Notes:

DAR07010

Ship Via:

Fed-Ex P1

FOB: